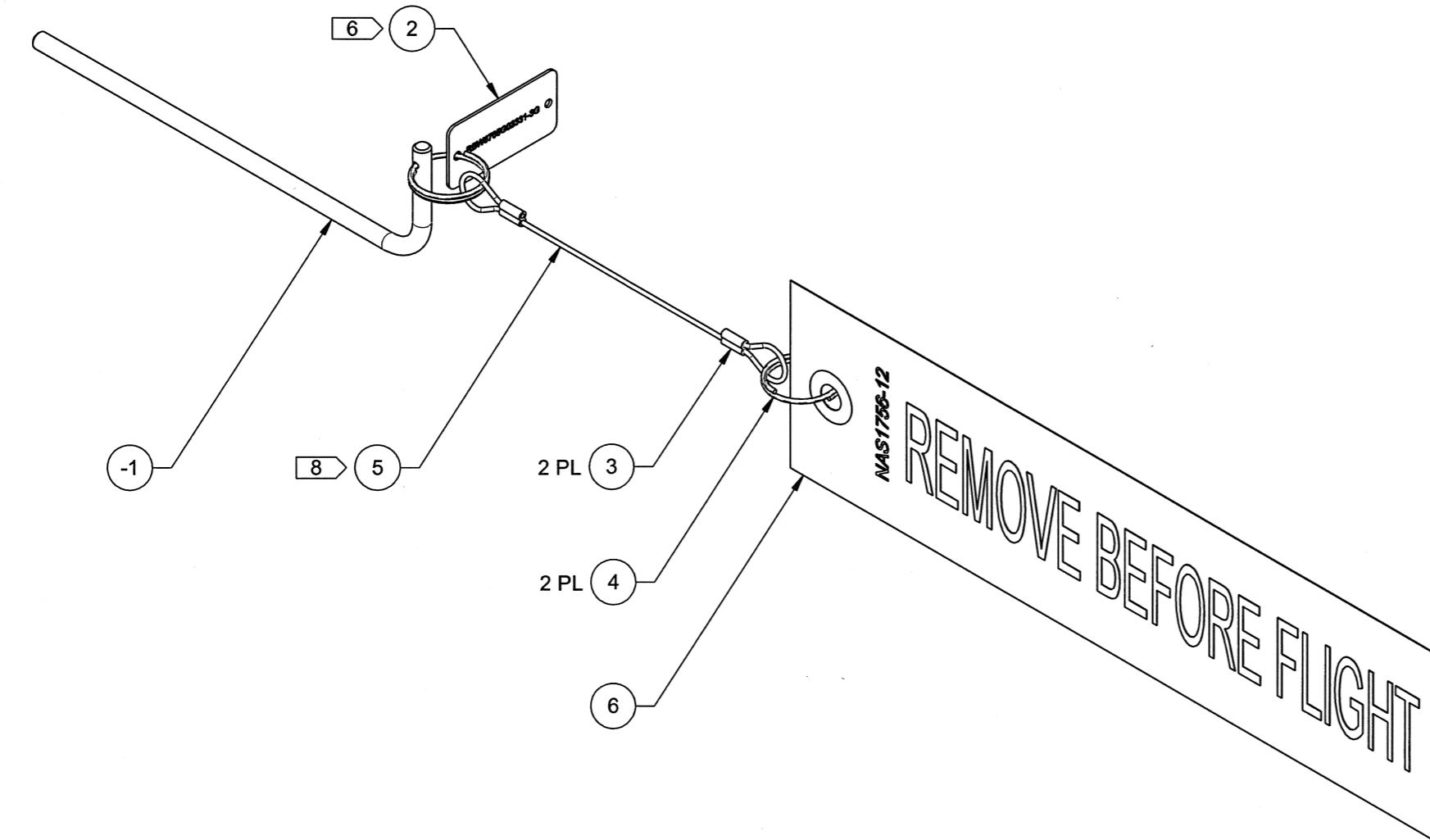


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6705G02331-3G-1	RIGGING PIN
2	1	McMaster#1632T22 OR EQUIV.	ALUMINUM ENGRAVING PLATE 2" WD. X 1" HT. X 0.04" THK.
3	2	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.
4	2	McMaster#90905A655 OR EQUIV.	316 SS SPLIT RING 15/16" ID. X 1-1/16" OD. X 1/8" THK.
5	1	CARR-LANE#CL-2-C	NYLON COATED STEEL LANYARD 1/16" DIA.
6	1	NAS1756-12	REMOVE BEFORE FLIGHT FLAG



RBW6705G02331-3G #4 RIGGING PIN ASSY

9

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: DOT MARK T/N, "RBW6705G02331-3G", AS SHOWN ON ITEM 2
- 7) ASSEMBLE AS SHOWN
- 8) ASSEMBLED LANYARD LENGTH MUST BE 6" +/- 1"
- 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

E	SEE PREVIOUS REVISIONS FOR MORE INFORMATION UPDATED DRAWING TEMPLATE ITEM -1 WAS ITEM -3 ADDED ITEMS 2 AND 4	9-916	KPT
	-1 MATERIAL WAS O-1 IS McMaster#1328T38 OR EQUIV. DIM WAS 2.04 IS 1.97. REMOVED 7.33 DIM. ADDED 6.50 DIM. ADDED FLAT PATTERN. DIM WAS .11 X 15' IS 0.03 X 45.0° CMF 2 PL. REMOVED \checkmark ϕ .14 X 90°, BOTH SIDES DIM.		
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	REV. E	
MFG. APPR.	DP	SHEET 1 OF 2	
APPROVED	WP	TITLE	
DATE 2019-09-23		#4 RIGGING PIN ASSY	
SCALES NTS			

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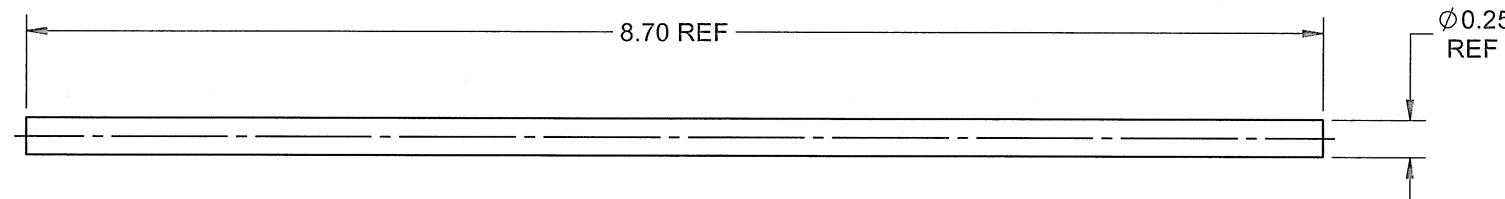
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D

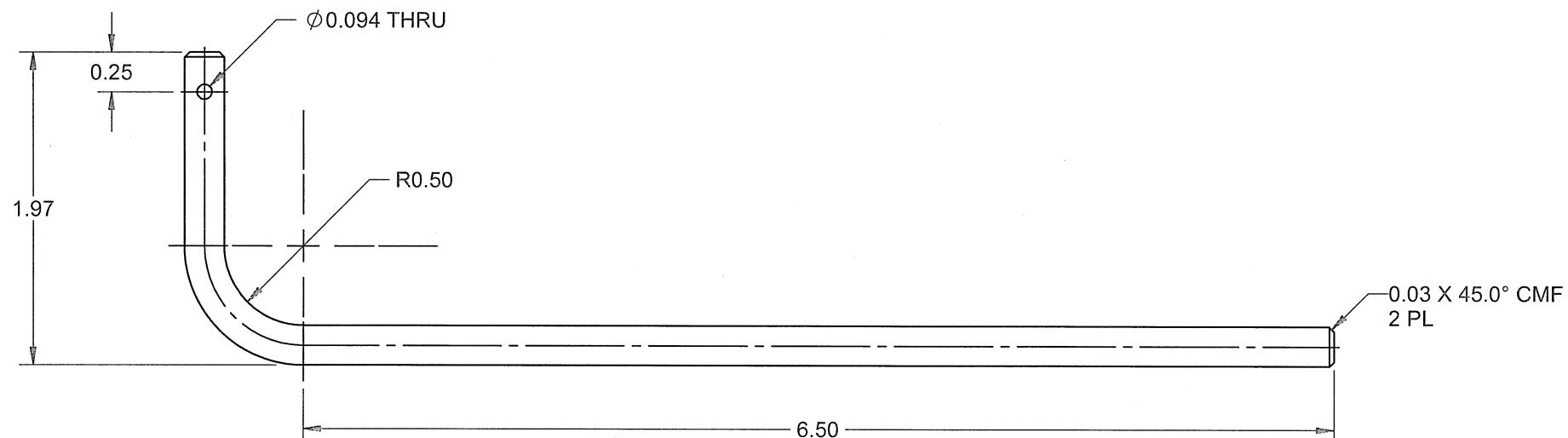
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FLAT PATTERN

C

C



RBW6705G02331-3G-1 RIGGING PIN

A

A

NOTES:

- 1) MATERIAL: McMaster#1328T38 OR EQUIV. (440C STAINLESS STEEL ROD 1/4" DIA.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN DRAWN	KPT KPT	DART AEROSPACE LTD	
CHECKED	PM	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	DP	TOOL PART #	REV. E
APPROVED	WIP	RBW6705G02331-3G	SHEET 2 OF 2
DATE 2019-09-23		TITLE #4 RIGGING PIN ASSY	
SCALE NTS			

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